

Apmg International Lean-Six-Sigma-Green-Belt

**Lean Six Sigma Green Belt: APMG International Lean Six
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Question: 1

A two-sample T-test does which of the following?

Response:

- A. Compares the medians to determine if sample 1 is statistically difference from sample 2
- B. Subtracts the mean of sample 1 from sample 2 and compares the difference to zero to determine if they are equal
- C. Compares the means to determine if sample 1 is statistically difference from sample 2
- D. test of the difference between two population medians

Answer: C

Question: 2

The Control Plan is created following the finalization of the Improve phase and can be closed when?

Response:

- A. Never, a control plan must stay in place
- B. When the Sponsor says so
- C. End of year (project year)
- D. After the project costs have been recouped

Answer: A

Question: 3

To draw inferences about a sample population being studied by modeling patterns of data in a way that accounts for randomness and uncertainty in the observations is known as _____.

Please choose the correct answer.

Response:

- A. Influential Analysis
- B. Inferential Statistics
- C. Physical Modeling
- D. Sequential Inference

Answer: B

Question: 4

In order for us to determine the performance of our process at the beginning of a LSS project we must gather data on its long term performance in an “as-is” condition. This is commonly referred to as _____?

Response:

- A. Pre-Project Data
- B. Existing Condition
- C. Original Data
- D. Process Baseline

Answer: D

Question: 5

Select any of the following that are collective elements of a great control plan?

Response:

- A. Business Plans
- B. Standard Operating Procedures
- C. Training Plans
- D. HR Accounting
- E. Communication Plans

Answer: BCE

Question: 6

All of the following are benefits of control plans except?

Response:

- A. Coordinates ongoing team and individual involvement
- B. Standardizes processes and work procedures
- C. Ensures compliance with changes through auditing and corrective actions
- D. Measures process performance, stability and capability
- E. Plans actions to mitigate possible out-of-control conditions
- F. Helps to analyze and eliminate potential x's

Answer: F

Question: 7

Which risk rating from a Failure Modes and Effects Analysis (FMEA) indicates the need to develop actions to reduce the 'potential effect(s) of failure'?

Response:

- A. Severity
- B. Occurrence
- C. Classification
- D. Detection

Answer: A

Question: 8

Which of the following questions should be asked on the completion of a process improvement project?

1. Should anything have been done differently?
2. What aspect of the project should be changed if doing it again?
3. What are the customer's requirements and expectations?
4. What were the weakest and strongest points?

Response:

- A. 1, 2, 3
- B. 1, 2, 4
- C. 1, 3, 4
- D. 2, 3, 4

Answer: B

Question: 9

Process Capability is a function of which of these?

Please choose the correct answer.

Response:

- A. Customer requirements
- B. Process performance
- C. Output over time
- D. All of these answers are correct

Answer: D

Question: 10

As we calibrate our Measurement System to assure accurate data we frequently encounter Bias which is the _____ of a measured value from the _____ value.

Response:

- A. Spread, Mean of the population
- B. Deviation, hoped for
- C. Deviation, true
- D. Spread, idea

Answer: C

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